

Work Order ID 52311

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Tuesday, September 22, 2009 2:51:16 PM

Item ID: D2745

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bushing

Start Date: 9/23/2009 Start Qty: 180.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 180.00



Customer:

Reference: *9/23/09-09.09.23*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2745	Rev B

100



Hardinge CNC LATHE SMALL

0.00

*SA 09/09/30**181*

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Dwg D2515-2-Deburr

110



QC2- Inspect parts off machine FAI/FAIB

0.00

*SA 09/09/30**181*

QC

Memo

0.00

Quality Control

120



QC8- Inspect parts - second check

0.00

*SA 09/10/02**181*

QC

Memo

0.00

Quality Control

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Setup

Start



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Start Date: 9/23/2009 Start Qty: 180.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 180.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop


**Sequence ID/
Work Center ID**
**Operation
Description**
Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 460

0.00

911012

K81X 50

Packaging

Memo

0.00

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

09/10/05 JG

QC

Memo

0.00

Quality Control

MF 09-10-03

Picklist Print

Page 1

Tuesday, September 22, 2009 2:51:16 PM

Work Order ID: 52311



Parent Item: D2745RevB



Parent Item Name: Bushing

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 180.00

Required Qty: 180.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750 		Purchased		No		100	f	118.8451	18.1705 			

303 Round Bar 0.750

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT	118.8451	
107077	0	
107857	18.49	
108220	10.69	
108877	14.41	
110166	10.16	
110680	9.29	
111323	7.9301	
→112567	47.875	

→
↳ 6pt
↳ 10pt
↳ 28

18pt

SA 09/09/09

DART AEROSPACE LTD	Work Order:	52311
Description: Bushing	Part Number:	D2745
Inspection Dwg: D2745 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	09/09/02	Date:	09/09/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	
B	07.11.26	Tolerance for Ø0.375 revised	KJ/EC/DD	KA DS

SHOP COPY
RETURN TO

ENCL

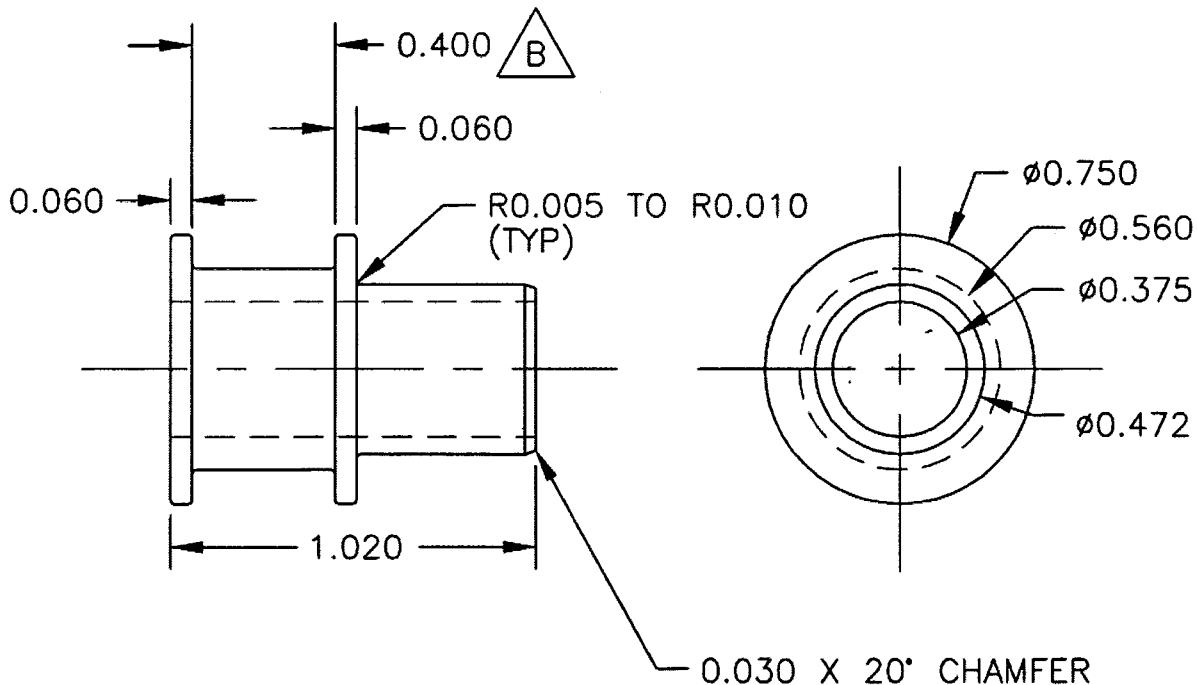
UNCON DART

WITHOUT NOTICE
WORK ORDER



DESIGN <i>BB</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BB</i>	APPROVED <i>RE</i>	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
NO. <u>5231</u>		A 98.04.16	NEW ISSUE
B 98.10.23		DIM 0.400 WAS 0.380	

RELEASED
98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES